



SunStamp

Polymer Modified Cement Coating

PRODUCT DESCRIPTION AND USE

SunStamp is a two-component stampable overlay cement application. It is a material capable of obtaining excellent adhesion to dry, properly prepared concrete. SunStamp is a cement coating that can be colored to any of the existing SunStain and SunDye standard colors or to any special one requested by the end user, with the capability to incorporate about any pattern and color effect. The material releases soils easily making it easy to clean and has excellent resistance to a broad range of chemicals. SunStamp overlay was developed as alternate to stamped concrete, eliminating the hazard of demolition to existing slab. Because of its capabilities for large array of patterns and color effects, is also being used on driveways, patios, entryways, sidewalks, balconies, etc

Chemical Composition

Portland cement, various sizes of sand, vinyl acetate emulsion, and water based acrylic.

Colors

All SunStain and SunDye existing colors plus any special order.

Limitations

- Surface must be mechanically prepared and dry.
- Concrete surface to be coated needs to be structurally sound.
- Do not install over soft surfaces such as vinyl or any rubberized coating.
- Do not install over metal or wood.
- Do not install if rain or cold weather is forecasted.

TECHNICAL DATA

Physical Properties

Mixing Ratio:
Sundek Additive..... 1.5 quarts
Water..... 3 quarts
Sundek Premix..... .50 pounds
Pot Life (77 degrees, 25% R.H.)..... 25 minutes
Pot Life is reduced by increasing humidity and/or temperature.

Dry Times (77°F, 25% R.H.)

Dry to Touch 2 hour
Light Traffic..... 4 hours

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Vehicle Traffic72 hours

Full Chemical Resistance..72 hours

Performance Properties

Thickness (Typical).....	1/4”
Bond strength (ASTM C297).....	469 psi
Accelerated Aging Test (ASTM A756 D & E).....	no effect
Freeze-Thaw (ASTM C-67).....	No Breakage < 1% weight loss
Slip Resistance (S.C.O.F.) (ASTM C-1028).....	.81 Wet - 1.03 Dry
Abrasion Test (ASTM D-1242).....	.0328 in = 3000 psi Concrete
Absorption Test (ASTM S-570).....	12.7%
Percolation Test (ASTM D-1242) 48”/48hr.....	<1%
Impact Resistance Mil D-3134 F.....	No Breakage/<.62 in

CHEMICAL AND STAIN RESISTANCE

Heavy duty detergent solution.....	no effect
Ammonia solution – 5%.....	no effect
Prestone coolant.....	no effect
Kerosene.....	no effect
Soap solution – 1%.....	no effect
Diesel fuel.....	no effect
Turpentine.....	no effect
Gasoline.....	no effect
Paint thinner.....	no effect
Tuolene.....	no effect
Industrial detergent.....	no effect
Salt 20% solution.....	no effect
Transformer oil.....	superficial darkening
Sulfuric acid – 3%.....	superficial bleaching
Sulfuric acid concentrated.....	considerable darkening
Hydraulic fluids.....	considerable darkening
Lubricating oil	superficial darkening

GENERAL INFORMATION

Moisture Vapor Emissions/Alkalinity Precautions

All interior concrete floors not poured over an effective moisture vapor retarder are subject to possible moisture vapor transmission and related high levels of alkalinity that may lead to blistering and failure of the coating system. It is the coating applicator’s responsibility to conduct calcium chloride and relative humidity probe testing to determine if excessive levels of vapor emissions or alkalinity are present before applying any coatings. These test kits are available from SDP. Sundeck Products USA, Inc. and its sales agents will not be responsible for coating failures due to undetected moisture vapor emissions or related high levels of alkalinity.

Surface Preparation

If application is done directly over concrete, the surface must be clean, dry and profiled. Preparation must be done by shot blasting or diamond grinding. Surface must have a profile that resembles 100-120 grit sandpaper. If diamond grinding do not polish the surface. 30 grit diamonds are recommended. Remove any hollow or none structurally sound surface. Power wash surface and remove any standing water to eliminate contaminant residue.

Mixing Instructions

For Base Coat application, mix per each 45 pound bag of Premix, 6 quarts of pre-mixed Sundek Additive (2 parts water, 1 part Additive). Mix for about 2 minutes and then proceed to install.

For Stamp Coat application, mix per each 50 pound bag of overlay, 4.5 quarts of pre-mixed Sundek Additive (2 parts water, 1 part Additive). Mix for about 2 minutes and then proceed to apply.

Application Recommendations

For Base Coat applications, trowel, squeegee or hopper gun spray application may be used, for Stamp Coat, apply by trowel or gage rake at ¼ “ in thickness, allow to set for about 20 min, then apply Lift off Release on overlay surface and stamping mats and proceed to impress the surface to achieve texture.

Recommended coverage

For Base coat, 200-300 sq. ft. per bag is recommended, although substrate profile will dictate final coverage. For Stamp Coat application, 40-50 sq. ft. per bag is recommended to achieve desired thickness and texture effect.

Handling Precautions

Use only with adequate ventilation/or a cartridge type respirator designed to be used for concrete dust. Avoid contact with skin, wear protective gloves. Read Material Safety Data Sheet before using.

Slip and Fall Precautions

OSHA and the American Disabilities Act (ADA) have now set enforceable standards for slip-resistance on pedestrian surfaces. The current coefficient of friction required by ADA is .6 on level surfaces and .8 on ramps. Sundek Products USA, Inc. recommends the use of angular slip-resistant aggregate in all coatings or flooring systems that may be exposed to wet, oily or greasy conditions. It is the contractor and end users' responsibility to provide a flooring system that meets current safety standards. Sundek Products USA, Inc. or its sales agents will not be responsible for injury incurred in a slip and fall accident.

WARRANTY INFORMATION

Sundek Products USA, Inc. guarantees that this product is free from manufacturing defects and complies with our published specifications. In the event that the buyer proves that the goods received do not conform to these specifications or were defectively manufactured, the buyer's remedies shall be limited to either the return of the goods and repayment of the purchase price or replacement of the defective material at the option of the seller. SUNDECK PRODUCTS USA, INC. MAKES NO OTHER WARRANTY, EXPRESSED OR IMPLIED, AND ALL WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE HEREBY DISCLAIMED. Sundek Products USA, Inc. shall not be liable for damages caused by application of its products over concrete with excessive moisture vapor transmission or alkalinity. Sundek Products USA, Inc. shall not be liable for any injury incurred in a slip and fall accident. Manufacturer or seller shall not be liable for prospective profits or consequential damages resulting from the use of this product.